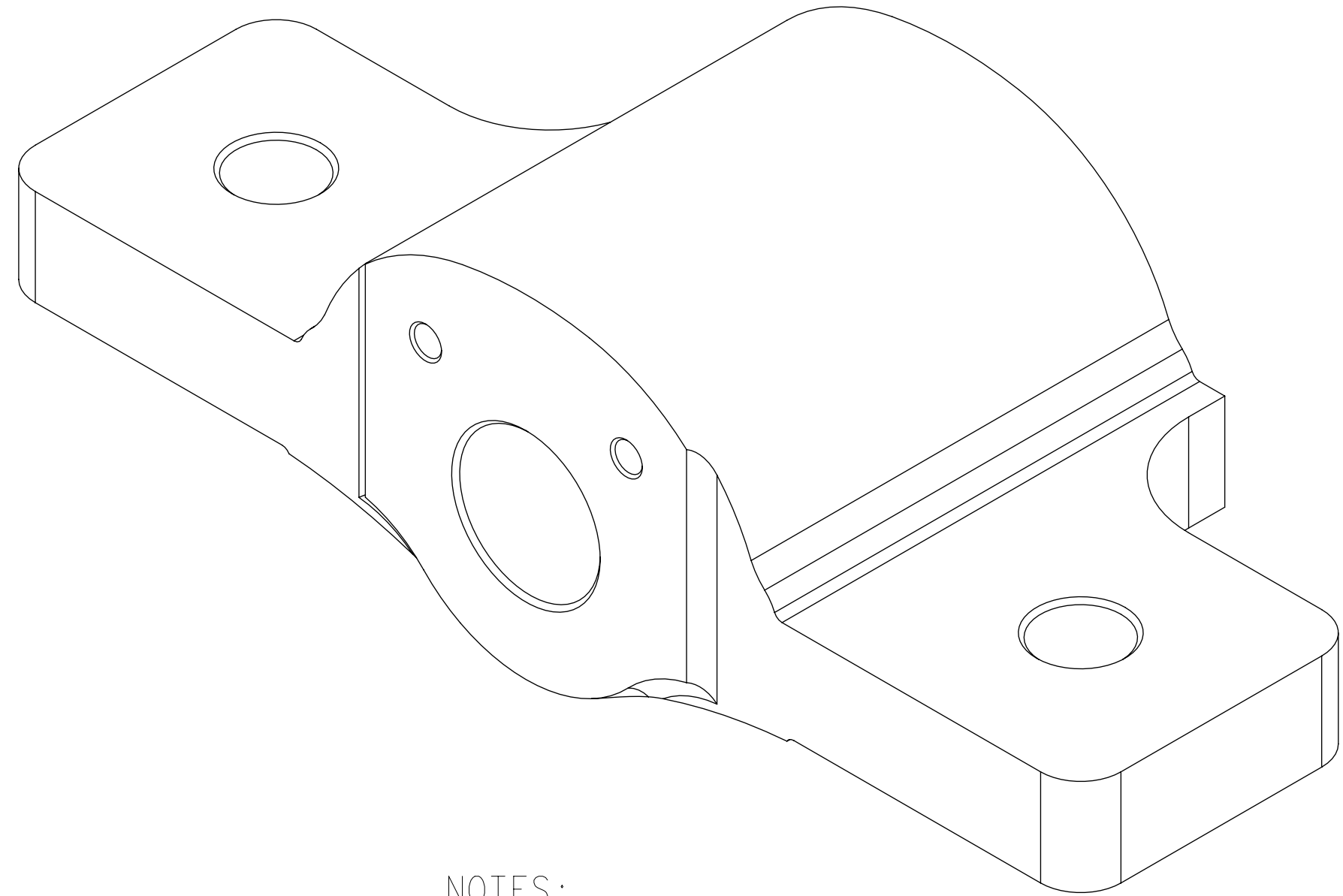
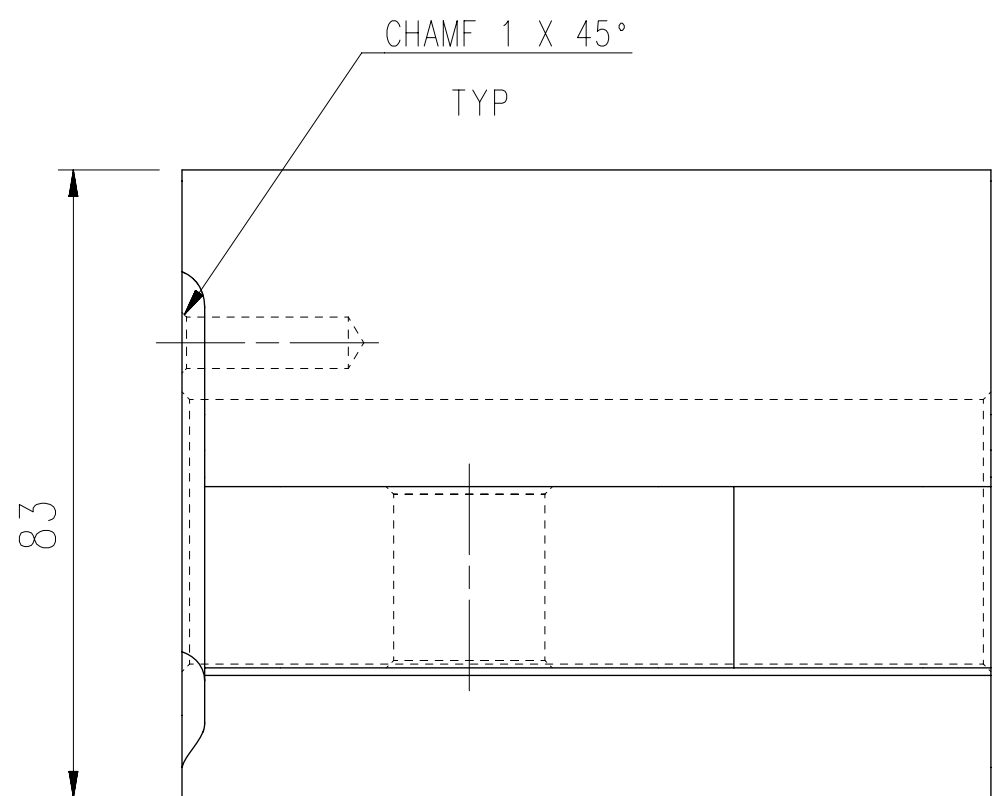
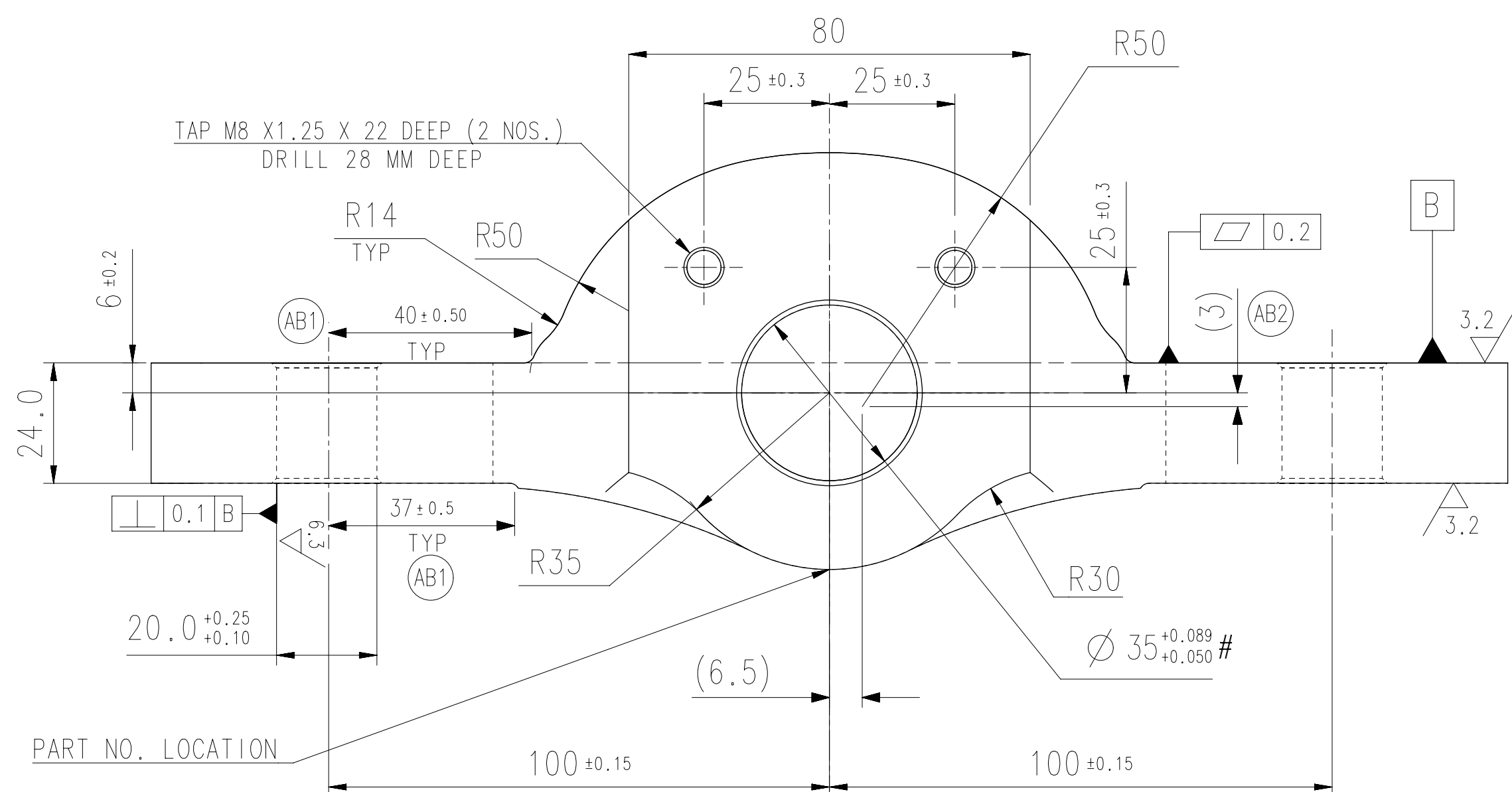




- 1) MATERIAL - S.G IRON 500/7 AS PER
IS 1865-1991 TO CT10 HARDNESS - 170-240 BHN.
- 2) UNSPECIFIED RADII - 3MM.
- 3) CASTING SURFACE TO BE APPLIED WITH CHARCOAL
GRAY PRIMER AS PER PS1246 STD.
EXCEPT HOLE ID.
- 4) UNSPECIFIED CHAMFER - 1 X 45° (AB3)
- 5) # TO BE CHECKED WITH FUNCTIONAL GAUGE. (AC1)

REFERENCE PART NO: 007607197C91



<SC> : SIGNIFICANT CHARACTERISTICS ▽ : CRITICAL CHARACTERISTICS											
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.										MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI (EAST), MUMBAI 400 101, INDIA.	
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989											
DIMENSIONS											
L LINEAR IN mm.		OVER UPTO	0.5	3	6	30	120	400	1000	2000	
			3	6	30	120	400	1000	2000	4000	
f FINE	(X.XXX)	+0.08	+0.05	+0.1	+0.15	+0.2	+0.3	+0.5	-		
m MEDIUM	(X.XX)	+0.1	+0.1	+0.2	+0.3	+0.5	+0.8	+1.2	+2		
c COARSE	(X.X)	+0.2	+0.3	+0.5	+0.8	+1.2	+2	+3	+4		
v VERY COARSE	(X)	-	+0.5	+1	+1.5	+2.5	+4	+6	+8		
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.									
		OVER UPTO	-	10	50	120	400				
			10	50	120	400	-				
f FINE	(X.XXX)	+1*	+0*30'	+0*20'	+0*10'	+0*5'					
m MEDIUM	(X.XX)										
c COARSE	(X.X)	+1*30'	+1*	+0*30'	+0*15'	+0*10'					
v VERY COARSE	(X)	+3*	+2*	+1*	+0*30'	+0*20'					
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.											
COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY											
IF IN DOUBT, ASK		DO NOT SCALE		DRG SIZE : A1		ALL DIMENSIONS ARE IN mm.			CHECK DRG WITH LATEST CHANGE		